

# R-717

## Anhydrous ammonia NH<sub>3</sub>

Molecular weight (g/mol) .....	17.03
Melting point (°C) .....	-77.65
Boiling point (at 1.013 bar) .....	-33.33
Temperature glide at 1.013 bar (K) .....	0
Critical temperature (°C) .....	132.3
Critical pressure (bar absolute) .....	113.33
Specific heat (liquid) at + 25°C (kJ/kg.K) .....	4.784
Specific heat (vapour) at 1.013 bar and + 25°C (kJ/kg.K) .....	2.164
Thermal capacity ratio (Cp/Cv) at + 25°C and 1.013 bar .....	1.316
Viscosity (liquid) at + 25°C in Centipoise (10 <sup>-3</sup> Pa.s) .....	0.132
Surface tension at + 25°C in dyne per centimetre (10 <sup>-3</sup> N/m) .....	20.49
Classification NF-EN 378 .....	B2L
GWP (IPCC 4) .....	0

### 🔍 Main applications

R-717 (ammonia) can be used both in absorption and in compression systems, mainly for industrial type setups with screw and reciprocating compressors.

### 🔍 Commercial specifications

Purity: ≥ 99.9 % weight.

Water content: ≤ 400 ppm weight.

Oil content: ≤ 20 ppm weight.

### 🔍 Oils

Use a mineral (MO) or polyalphaolefin (PAO) oil.

Check with **Climalife** regarding the viscosity of the oil selected for your application, and the miscibility with the fluid under consideration.

### 🔍 Regulation

Ammonia is a product classified as toxic and flammable.

Refer to the decree of July 16, 1997 published in O.J. of October 3, 1997.

(Check local country legislation for handling and use).

## Thermodynamic properties of R-717 - Saturated state

Absolute pressure	LIQUID					VAPOUR					Latent heat
	Bubble point	Volume	Density	Enthalpy	Entropy	Dew point	Volume	Density	Enthalpy	Entropy	
P	t'	v'	ρ'	h'	s'	t"	v"	ρ"	h"	s"	Lv
(bar)	(°C)	(dm <sup>3</sup> /kg)	(kg/dm <sup>3</sup> )	(kJ/kg)	(kJ/kg.K)	(°C)	(m <sup>3</sup> /kg)	(kg/m <sup>3</sup> )	(kJ/kg)	(kJ/kg.K)	(kJ/kg)
0.075	-75	1.370	0.730	168.031	0.585	-75.0	12.824	0.078	1646.235	8.045	1478.204
0.109	-70	1.380	0.725	189.188	0.691	-70.0	9.008	0.111	1655.554	7.909	1466.366
0.156	-65	1.390	0.719	210.490	0.794	-65.0	6.452	0.155	1664.726	7.781	1454.237
0.219	-60	1.401	0.714	231.938	0.896	-60.0	4.706	0.213	1673.734	7.660	1441.796
0.301	-55	1.413	0.708	253.533	0.996	-55.0	3.490	0.287	1682.560	7.547	1429.027
0.408	-50	1.424	0.702	275.273	1.094	-50.0	2.628	0.381	1691.186	7.440	1415.914
0.545	-45	1.436	0.696	297.153	1.191	-45.0	2.007	0.498	1699.594	7.338	1402.441
0.717	-40	1.449	0.690	319.170	1.287	-40.0	1.553	0.644	1707.763	7.243	1388.593
0.931	-35	1.462	0.684	341.321	1.381	-35.0	1.217	0.822	1715.675	7.152	1374.354
1.013	-33.33	1.466	0.682	348.743	1.412	-33.33	1.124	0.889	1718.255	7.122	1369.513
1.194	-30	1.475	0.678	363.603	1.473	-30.0	0.964	1.037	1723.311	7.065	1359.709
1.515	-25	1.489	0.672	386.013	1.564	-25.0	0.772	1.296	1730.652	6.983	1344.639
1.901	-20	1.503	0.665	408.550	1.654	-20.0	0.624	1.603	1737.677	6.904	1329.126
2.362	-15	1.518	0.659	431.216	1.742	-15.0	0.509	1.966	1744.368	6.829	1313.152
2.907	-10	1.534	0.652	454.010	1.829	-10.0	0.418	2.391	1750.705	6.757	1296.695
3.548	-5	1.550	0.645	476.936	1.915	-5.0	0.347	2.885	1756.668	6.688	1279.732
4.294	0	1.566	0.639	500.000	2.000	-0.0	0.289	3.457	1762.238	6.621	1262.238
5.157	5	1.583	0.632	523.207	2.084	5.0	0.243	4.115	1767.393	6.557	1244.186
6.150	10	1.601	0.625	546.566	2.166	10.0	0.205	4.868	1772.114	6.495	1225.548
7.285	15	1.619	0.617	570.087	2.248	15.0	0.175	5.727	1776.376	6.434	1206.289
8.575	20	1.639	0.610	593.782	2.329	20.0	0.149	6.703	1780.157	6.376	1186.375
10.032	25	1.659	0.603	617.667	2.409	25.0	0.128	7.807	1783.431	6.319	1165.764
11.672	30	1.680	0.595	641.757	2.488	30.0	0.110	9.053	1786.169	6.263	1144.412
13.508	35	1.702	0.587	666.073	2.567	35.0	0.096	10.457	1788.340	6.209	1122.267
15.554	40	1.726	0.579	690.637	2.645	40.0	0.083	12.034	1789.908	6.155	1099.272
17.827	45	1.750	0.571	715.475	2.722	45.0	0.072	13.803	1790.835	6.102	1075.360
20.340	50	1.777	0.563	740.619	2.799	50.0	0.063	15.785	1791.074	6.050	1050.455
23.111	55	1.804	0.554	766.103	2.876	55.0	0.056	18.006	1790.572	5.998	1024.469
26.156	60	1.834	0.545	791.968	2.952	60.0	0.049	20.493	1789.267	5.946	997.299
29.491	65	1.866	0.536	818.262	3.029	65.0	0.043	23.280	1787.085	5.894	968.823
33.135	70	1.900	0.526	845.042	3.105	70.0	0.038	26.407	1783.940	5.842	938.898
37.105	75	1.937	0.516	872.375	3.182	75.0	0.033	29.923	1779.724	5.788	907.349
41.420	80	1.978	0.506	900.342	3.260	80.0	0.030	33.888	1774.309	5.734	873.966
46.100	85	2.022	0.495	929.044	3.338	85.0	0.026	38.376	1767.531	5.679	838.487
51.167	90	2.071	0.483	958.605	3.417	90.0	0.023	43.484	1759.186	5.621	800.580
56.643	95	2.127	0.470	989.187	3.497	95.0	0.020	49.340	1749.005	5.561	759.818
62.553	100	2.190	0.457	1021.003	3.580	100.0	0.018	56.117	1736.632	5.497	715.629
68.923	105	2.263	0.442	1054.352	3.665	105.0	0.016	64.063	1721.566	5.429	667.214
75.783	110	2.350	0.426	1089.683	3.753	110.0	0.014	73.550	1703.076	5.354	613.393
83.170	115	2.456	0.407	1127.736	3.847	115.0	0.012	85.182	1679.994	5.270	552.258
91.125	120	2.594	0.385	1169.923	3.950	120.0	0.010	100.068	1650.230	5.172	480.307
99.702	125	2.795	0.358	1219.684	4.070	125.0	0.008	120.728	1609.123	5.048	389.439
108.977	130	3.202	0.312	1292.018	4.244	130.0	0.006	156.766	1539.317	4.857	247.299





